



Analysis Date: 14-01-2025 **Re-test Date:** 14-01-2028

(S)-ALOGLIPTIN HYDROCHLORIDE

Identification

Chemical Name : (S)-2-((6-(3-Aminopiperidin-1-yl)-3-methyl-2,4-dioxo-3,4-

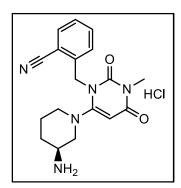
dihydropyrimidin-1(2H)-yl)methyl)benzonitrile hydrochloride

CAT No : ALL-ALO-1223

CAS No : N.A

Molecular Formula : C18H21N5O2 : HCl

Molecular Weight : 339.4 : 36.5



Analytical Information

Batch Code : ALL-ALO-1223 HPLC Purity : 98.16%

Solubility : MeOH: ACN Potency : 96.93 %

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : 2-8⁰ C **IR Analysis** : Confirm

Water Content By TGA : 1.128 % 1HNMR : Confirm

Residue Of Ignition : 0.120 %

Additional Information

%Potency = [100 - (Residue % + Water %) × Chromatographic Purity%]/100 =

 $[100 - (1.128 + 0.120) \times 98.16]/100 = 96.93\%$

Recommendation: Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Swapnil Kausatkar Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified