

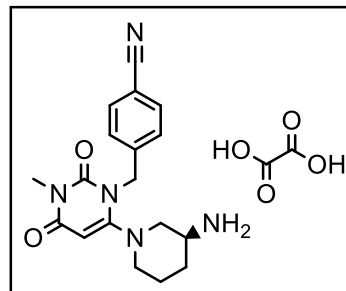
**Analysis Date:** 14-01-2025

**Re-test Date:** 14-01-2028

**ALOGLIPTIN IMPURITY 56**
**Identification**
**Chemical Name** : (S)-4-((6-(3-aminopiperidin-1-yl)-3-methyl-2,4-dioxo-3,4-dihydropyrimidin-1(2H)-yl)methyl)benzotrile oxalate

**CAT No** : ALL-ALO- 9834

**CAS No** : N.A

**Molecular Formula** : C<sub>18</sub>H<sub>21</sub>N<sub>5</sub>O<sub>2</sub> : C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>
**Molecular Weight** : 339.4 : 90.0

**Analytical Information**

<b>Batch Code</b>	: ALL-ALE- 9834	<b>HPLC Purity</b>	: 98.31 %
<b>Solubility</b>	: MeOH: ACN	<b>Potency</b>	: 97.16 %
<b>Appearance of Product</b>	: Off White Solid	<b>Mass</b>	: Confirm
<b>Long Term Storage</b>	: 2-8 <sup>0</sup> C	<b>IR Analysis</b>	: Confirm
<b>Water Content By TGA</b>	: 1.122 %	<b><sup>1</sup>HNMR</b>	: Confirm
<b>Residue Of Ignition</b>	: 0.041 %		

**Additional Information**

$$\% \text{Potency} = [100 - (\text{Residue \%} + \text{Water \%}) \times \text{Chromatographic Purity\%}] / 100 =$$

$$[100 - (1.122 + 0.041) \times 98.31] / 100 = 97.16 \%$$

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Swapnil Kausatkar Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, <sup>1</sup>H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

**Corporate Office**