

**Analysis Date:** 14-01-2025

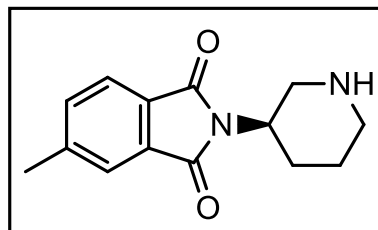
**Re-test Date:** 14-01-2028

### ALOGLIPTIN IMPURITY D

**Identification**
**Chemical Name** : (R)-5-Methyl-2-(piperidin-3-yl)isoindoline-1,3-dione

**CAT No** : ALL-ALO- 8327

**CAS No** : 1573118-32-7

**Molecular Formula** : C<sub>9</sub>H<sub>8</sub>O<sub>4</sub>
**Molecular Weight** : 244.3

**Analytical Information**

<b>Batch Code</b>	: ALL-ALE- 8327	<b>HPLC Purity</b>	: 97.94 %
<b>Solubility</b>	: MeOH: ACN	<b>Potency</b>	: 96.75 %
<b>Appearance of Product</b>	: Off White Solid	<b>Mass</b>	: Confirm
<b>Long Term Storage</b>	: 2-8 <sup>0</sup> C	<b>IR Analysis</b>	: Confirm
<b>Water Content By TGA</b>	: 1.152 %	<b><sup>1</sup>H NMR</b>	: Confirm
<b>Residue Of Ignition</b>	: 0.063 %		

**Additional Information**
**%Potency** = [100 - (Residue % + Water %) × Chromatographic Purity%]/100 =

$$[100 - (1.152+0.063) \times 97.94]/100 = 96.75 \%$$
**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Swapnil Kausatkar Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, <sup>1</sup>H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

**Corporate Office**